

January : 41 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
02-10	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	U	U	U	U	U	U	U	S	U	U	U	U	U	U
10-18	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U
18-02	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U

February : 34 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
02-10	U	U	U	U	U	U	U	U	U	U	U	U	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
10-18	U	U	U	U	U	U	U	U	U	U	U	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
18-02	U	U	U	U	U	U	U	U	U	U	U	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

March : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
02-10	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
10-18	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
18-02	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

April : 48 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
02-10	M	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	S	M	M
10-18	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	S	M	M	M
18-02	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	S	M	M	M

May : 62 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
02-10	M	M	M	M	M	M	M	S	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	U	S
10-18	M	M	M	M	M	M	S	U	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U
18-02	M	M	M	M	M	M	S	U	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U

June : 84 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
02-10	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U	U
10-18	U	U	U	U	U	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U	U	U
18-02	U	U	U	U	U	U	U	U	U	U	U	S	U	U	U	U	U	U	U	U	U	U	U	U	U	U	S	U	U	U

July : 22 shifts

Date	1	2	3	4	5	6	7	8
Week	F	S	S	M	T	W	T	F
02-10	U	U	U	U	U	U	U	U
10-18	U	U	U	U	U	U	U	M
18-02	U	U	U	U	U	U	U	M

U: User Operation

M: Machine Maintenance / Shutdown or Holiday

S: Machine Study

主任簽核

簽名日期
