

January : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
01-09	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

February : 32 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	
01-09	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	U	S	U	U	U	U
09-17	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	M	U	U	U	U	U	U
17-01	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U

March : 78 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
01-09	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U
09-17	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U
17-01	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U

April : 67 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S
01-09	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U
09-17	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S
17-01	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S

U: User Operation
M: Machine Maintenance / Shutdown or Holiday
S: Machine Study

主任簽核

簽名日期

Justin Ho

2019/09/30