

April : 11 shifts

Date	27	28	29	30
Week	M	T	W	T
01-09	S	U	U	U
09-17	U	U	U	U
17-01	U	U	U	U

May : 81 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S
01-09	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U
09-17	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U
17-01	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U

June : 57 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
01-09	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	U	M	M	M	M	M	M	M	S
09-17	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	U	M	M	M	M	M	M	M	S	U
17-01	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	U	M	M	M	M	M	M	M	S	U

July : 81 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
01-09	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U
09-17	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U
17-01	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	S	U	U	U	U	U	U

August : 43 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
01-09	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

U: User Operation
M: Machine Maintenance / Shutdown or Holiday
S: Machine Study

主任簽核

簽名日期

Justin Ho

2019/10/19