

January : 36 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S
01-09	M	M	M	M	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	M	M	M	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	M	M	M	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M

February : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28			
Week	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S			
01-09	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	
09-17	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

March : 59 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
Week	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	
01-09	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U
09-17	M	M	M	M	S	S	S	S	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	
17-01	M	M	M	M	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	

April : 78 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
01-09	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U
09-17	U	U	U	S	U	U	U	U	U	U	M	U	U	U	U	S	U	U	U	U	U	U	U	U	M	U	U	U	U	U
17-01	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	S	U	U	U	U	U	U	U	U	S	U	U	U	U	U

May : 78 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
01-09	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	S	U	U	U	U	U	U	U	U	S	U	U	U	U	S	U
09-17	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U
17-01	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U

June : 37 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
01-09	U	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	U	U	U	U	U	U
09-17	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	U	U	U	U	U	U	M
17-01	U	U	U	U	U	U	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	U	U	U	U	U	U	S

U: User Operation  
M: Machine Maintenance / Shutdown or Holiday  
S: Machine Study

主任簽核

簽名日期

*Justin Ho*

2020/06/22