

January : 15 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
01-09	M	M	M	M	M	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09-17	M	M	M	M	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17-01	M	M	M	M	U	U	U	U	U	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

February : 36 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	
01-09	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U	U
09-17	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U	U	S
17-01	M	M	M	M	M	M	M	M	M	M	S	S	S	S	U	U	U	U	U	U	S	U	U	U	U	U	U	U	S

March : 77 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
01-09	S	S	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U
09-17	M	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U
17-01	S	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U

April : 63 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
01-09	U	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U	U	U	U	U	S	U	U	U	U
09-17	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U	U	U	U	U	M	U	U	U	U	U
17-01	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U	U	U	U	U	S	U	U	U	U	U

May : 78 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
01-09	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U
09-17	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	U	U	U	U	U	S	U	U
17-01	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U

June : 63 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
01-09	U	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U
09-17	U	U	U	U	U	M	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U	U
17-01	U	U	U	U	U	S	U	U	U	U	U	S	U	U	U	U	U	U	U	M	M	M	S	S	S	S	U	U	U	U

**July : 10 shifts**

Date	1	2	3	4
Week	F	S	S	M
01-09	U	U	U	U
09-17	U	U	U	M
17-01	U	U	U	S

**U:** User Operation  
**M:** Machine Maintenance / Shutdown or Holiday  
**S:** Machine Study

主任簽核



簽名日期

2021/07/28